



**KRAZANA DESIGN STUDIOS, INC.**

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**SEAT BRACKET INSTALLATION INSTRUCTIONS**

**OEM SEAT BRACKET REMOVAL:**

1. SLIDE THE SEAT TO ALIGN THE GAP BETWEEN THE BACKREST AND SEAT WITH THE REAR FLOOR BOLTS (FIG.1).
2. SLIDE 6MM EXTRA LONG ALLEN KEY THROUGH THE GAP AND REMOVE THE BACK FLOOR BOLTS.
3. SLIDE THE SEAT ALL THE WAY BACK TO EXPOSE THE FRONT FLOOR BOLTS.
4. REMOVE THE FRONT FLOOR BOLTS.
5. CAREFULLY REMOVE THE SEAT.
6. ADJUST THE OEM SLIDE BOTTOM TRACK TO GAIN ACCESS TO THE SEAT'S 6MM HEX BOLTS TO SEPARATE THE BRACKET FROM THE SEAT.

**KDS SEAT BRACKET INSTALLATION:**

1. DISCONNECT THE GAS STRUT FROM THE BOTTOM HALF OF THE SEAT BRACKET BY PULLING THE GAS STRUT END OFF OF THE BALL STUD.
2. REMOVE THE RETAINING RING FROM THE CLEVIS PINS (FIG.2) HOLDING TOP AND BOTTOM HALVES TOGETHER.
3. PULL OUT THE CLEVIS PINS AND SEPARATE TOP AND BOTTOM HALVES.
4. USING THE ORIGINAL 6MM SOCKET HEAD BOLTS, ATTACH THE TOP HALF OF THE BRACKET TO THE SEAT. USE INCLUDED WASHERS WITH THE BACK BOLTS GOING THROUGH THE PLASTIC SPACERS. DON'T TIGHTEN THE BOLTS ALL THE WAY YET, KEEP TOP BRACKET HALF LOOSE.
5. REINSTALL THE SEAT BRACKET (TOP AND BOTTOM) HALVES TOGETHER, REINSTALL THE CLEVIS PINS AND RETAINING RINGS.
6. TORQUE THE BOLTS TO 20 ft-lbs.
7. POP THE GAS STRUT END BACK IN TO THE BALL STUD.

8. PULL THE SEAT BRACKET LEVER UP AND SLIDE THE SEAT BRACKET BOTTOM RAILS FORWARD BY 5 SECTIONS TO EXPOSE FRONT MOUNTING HOLES.
9. PLACE THE ORIGINAL ¼" FLOOR SPACERS ON THE ORIGINAL LOCATION AND PLACE THE SEAT ON TOP. ALIGN THE FRONT SEAT BRACKET HOLES WITH FLOOR MONTING HOLES. USING ORIGINAL 6MM SOCKET HEX BOLTS, ATTACH THE SEAT BRACKET TO THE FLOOR (MAKE SURE TO CAREFULLY START THREADING THE BOLTS TO AVOID DAMAGING THE THREADS). DON'T TORQUE THE BOLTS YET TO ALLOW SOME BRACKET POSITION ADJUSTMENT.
10. PULL THE SEAT LEVER UP AND SLIDE THE SEAT FORWARD TO EXPOSE THE REAR BOLT HOLES.
11. PULL THE RELEASE CABLE HANDLE AND TILT THE SEAT FORWARD TO ACCESS THE REAR BOLT LOCATIONS.
12. INSTALL THE ORIGINAL 6MM HEX BOLS (MAKE SURE TO CAREFULLY START THREADING THE BOLTS TO AVOID DAMAGING THE THREADS).
13. TORQUE ALL FLOOR BOLTS TO 20 ft-lbs.
14. USING THE SELF TAPPING SCREWS, ATTACH THE RELEASE CABLE BRACKET TO THE BACKREST AS SHOWN IN FIG.3. TO ENSURE PROPER INSTALLATION, IT IS RECOMMENDED TO PREDRILL THE HOLES USING A 1/8" DRILL BIT (USE CAUTION WHILE DRILLING NOT TO GO THROUGH THE SEAT COVER ON THE OTHER SIDE).
16. INSTALL THE BRACKET, TORQUE THE SELF TAPPING SCEWS BY HAND TO AVOID DAMAGING THE SCEWS.
17. TO ENSURE THE PROPER SEAT OPERATION, BEND THE SEAT BELT LOCK CABLE TOWARDS THE SIDE DECORATIVE PANELS. IT IS RECOMMENDED TO REMOVE THE SEAT BELT LOCK AND BEND THE CABLE OR MOUNTING BRACKET WHILE IT'S REMOVED TO ACHIEVE A PROPER ANGLE.
18. REINSTALL THE SEAT BELT LOCK AND DOUBLE CHECK THE SEAT OPERATION.



FIG.1

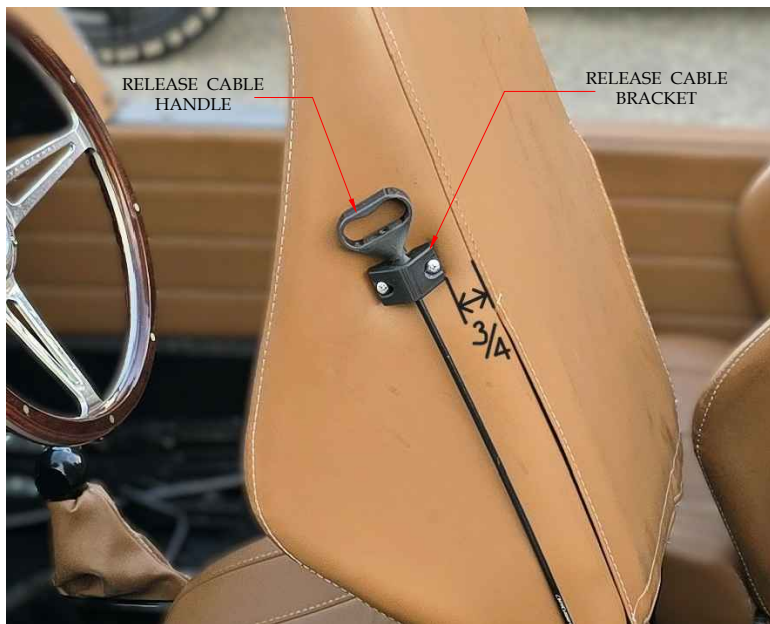


FIG.3

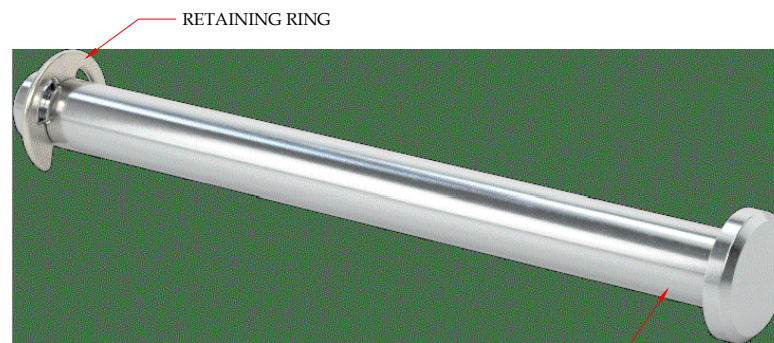


FIG.2